

HSD Aggregate Tool

Please follow these instructions carefully to properly install the HSD aggregate on your machine.

(Diagram 1. The pin must be in this position in the tool holder.)



1

Diagram 1 illustrates how the aggregate must be seated in the ISO30 tool clip.



(Diagram 2. The current aggregate angle.)

2

Diagrams 2 and 3 illustrate how to adjust the angle of the aggregate cutting tools.

It is essential that the pin (shown in Diagram 1) remains in the shown position so that it aligns with the aggregate tool ring and ISO30 tool clip.

3

(Diagram 3. Loosen these screws to adjust the aggregate angle.)



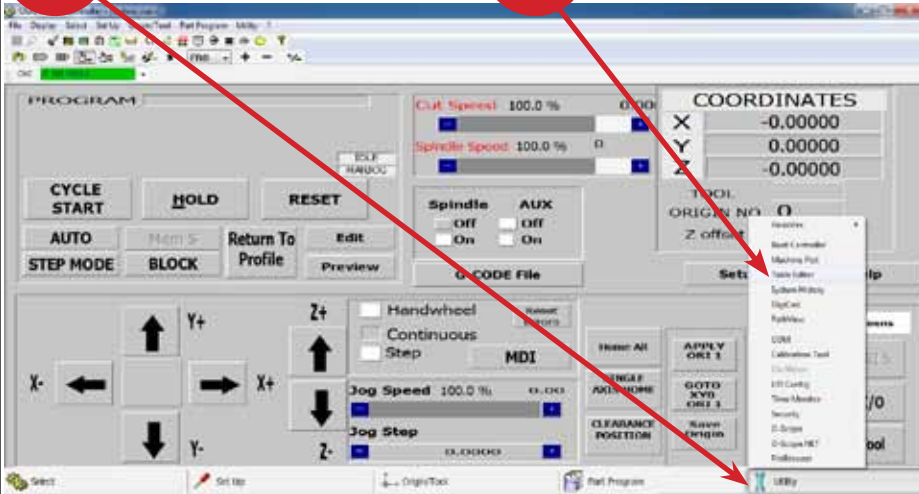
How to Set Up Tool Offsets with Aggregate Tools

1

Click "Utility."

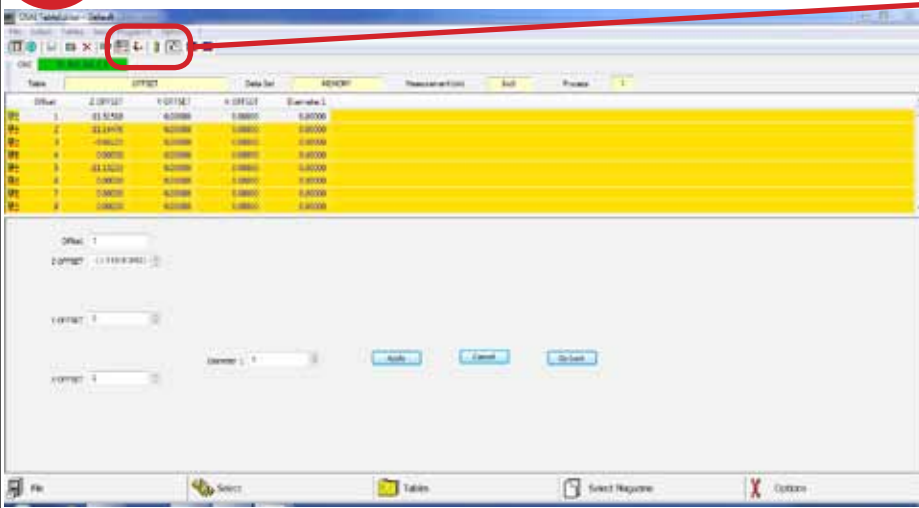
2

Click "Table Editor."



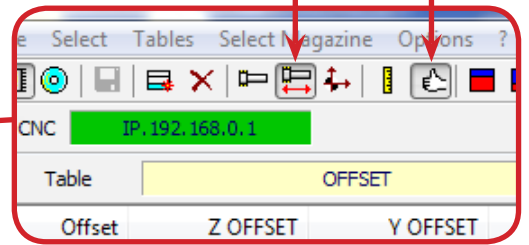
3

In the offset screen, you will enter the following values for the aggregate offset.



Click here for tool lengths.

Click here for English units.



4

Please see the following Example:

$$\text{X Tool Offset} = \text{Total Length} - 3.4843" \text{ (88.5 mm)}$$

